

# Work Order ID 102578

\*102578\*

Page 1

June-03-13 10:29:29 AM

Item ID: D412-775-013

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Step Protective Trim

Start Date: 6/03/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 6/04/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: Y Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9503	A
IIN D412-775	Rev A

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-775-013 CHG003

DAS 06 8-88 13/6/15 (12)

M.L.D. 13-06-4

105

Pick Kit

0.00

\*105\*

Packaging

Memo

0.00

Packaging

M.L.D. 13-06-4 B

Z

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**\*102578\***

Page 2

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Revision ID:

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Start Date: 6/03/13 Start Qty: 1.00 **\*1\***

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Required Date: 6/04/13 Req'd Qty: 1.00 **\*1\***

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Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110	QC4- 100% Inspect kits for completeness	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									
120		0.00							
<b>*120*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-775-013								
	Location: _____								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
06  
8-8

13/6/13

1 8 13-6-5

MLJ 13-06-06

13-06-04

# Picklist Print

June-03-13 10:29:29 AM

Page 1

Work Order ID: 102578

Parent Item: D412-775-013

Parent Item Name: Step Protective Trim

Start Date: 6/03/13

Required Date: 6/04/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-12-10 new issue DD verified by:ec IPP Rev:B add pick kit DD 10.02.18  
Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<del>D3608-1</del> Lower Doubler		Manufactured	No			110	Each	1.0000	(1)	(1)		M.H. 13-06-4	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st175		1							
				87714		1				B87714			
<del>D3608-3</del> Upper Doubler		Manufactured	No			110	Each	2.0000	(1)	(1)		M.H.	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st175		2							
				87459		2				B87459			

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m Name: Step Protective Trim

art Date: 6/03/13 Start Qty: 1.00

equired Date: 6/04/13 Req'd Qty: 1.00

eference:

pprovals:

Process Plan: *W*

QC:

Date:

Tooling:

Date:

Date:

SPC (Y/N):

Date:

Setup Start **\*NS1\***Stop **\*NS2\***Run Start **\*NR1\***Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI 9503 A

IIN D412-775 Rev A

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**\*100\***

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile &amp; type labels per PPP D412-775-013 CHG003

105

**\*105\***

Packaging

Packaging

Pick Kit

Memo

*M.L.* 13-06-4*M.L.* 13-06-4 *W*